









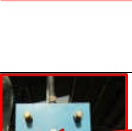
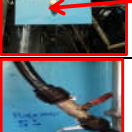

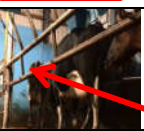


Daily Milking Process			SOP 1
	1.	Bring Cows into collecting yard at their own pace Turn handle(x3 ✘) of bulk tank to milking position	Dairy
	2.	Press 2 green buttons (1&2) for feeders	Plant Room
	3.	Turn blue handle under plate cooler to DOWN for milking	Dairy
	4.	Take clean milk sock from box	Dairy
	5.	Place milk sock into filter	Parlour
	6.	Turn DOWN black handle to milking position	Parlour
	7.	Turn black handle DOWN at bottom of each jar to drain water Return to top of pit and close each of the handles at bottom of jar Turn second handle(side) down to stop air getting sucked in	Parlour Pit
	8.	Push switch up for milking (for each unit)	Parlour Pit
	9.	Press start button(2 nd from top) to start machine	Dairy
	10.	Press remove . Lift up all clusters from top to bottom	Parlour Pit
	11.	Press start button to start cluster. Start cupping on from the top RHS(operator facing collecting yard) Hold Cluster with right hand (nearest exit gate), cup on with left hand - Cluster sequence:*FR,FL,BR,BL Hold cluster with left hand, cup on with right hand when cupping on LHS, vary throughout to reduce repetitive strain injury	Parlour Pit
	12.	To operate meal press button 1 press = 0.6kg meal/cow	Parlour Pit
	13.	Once one row cupped on; return to dairy & turn on water for plate cooler(red handle near plate cooler)	Dairy
	14.	After ACR drops from 4 cows, start post teat spraying in a circular motion (use the yellow mark on the cluster as a reminder) (15ml /cow)	Parlour Pit
	15.	Pull rope to open gate when each row is milked Cows will exit, and keep an eye on the last cow Pull rope again to close gate so row can start filling again	Parlour Pit
	16.	When last row of clusters are dropped, wash clusters & rubber pipes	Parlour Pit
	17.	Start Wash Up Process(1-19) SOP Number 2	
	18.	Wash the concrete areas with power hose	Parlour
	19.	Leave hose in a neat & tidy position on floor of pit close to the wall	Parlour Pit

Trouble Shooting: If you need to take off a cluster press remove, take off cluster, if cluster falls off early just put it back on